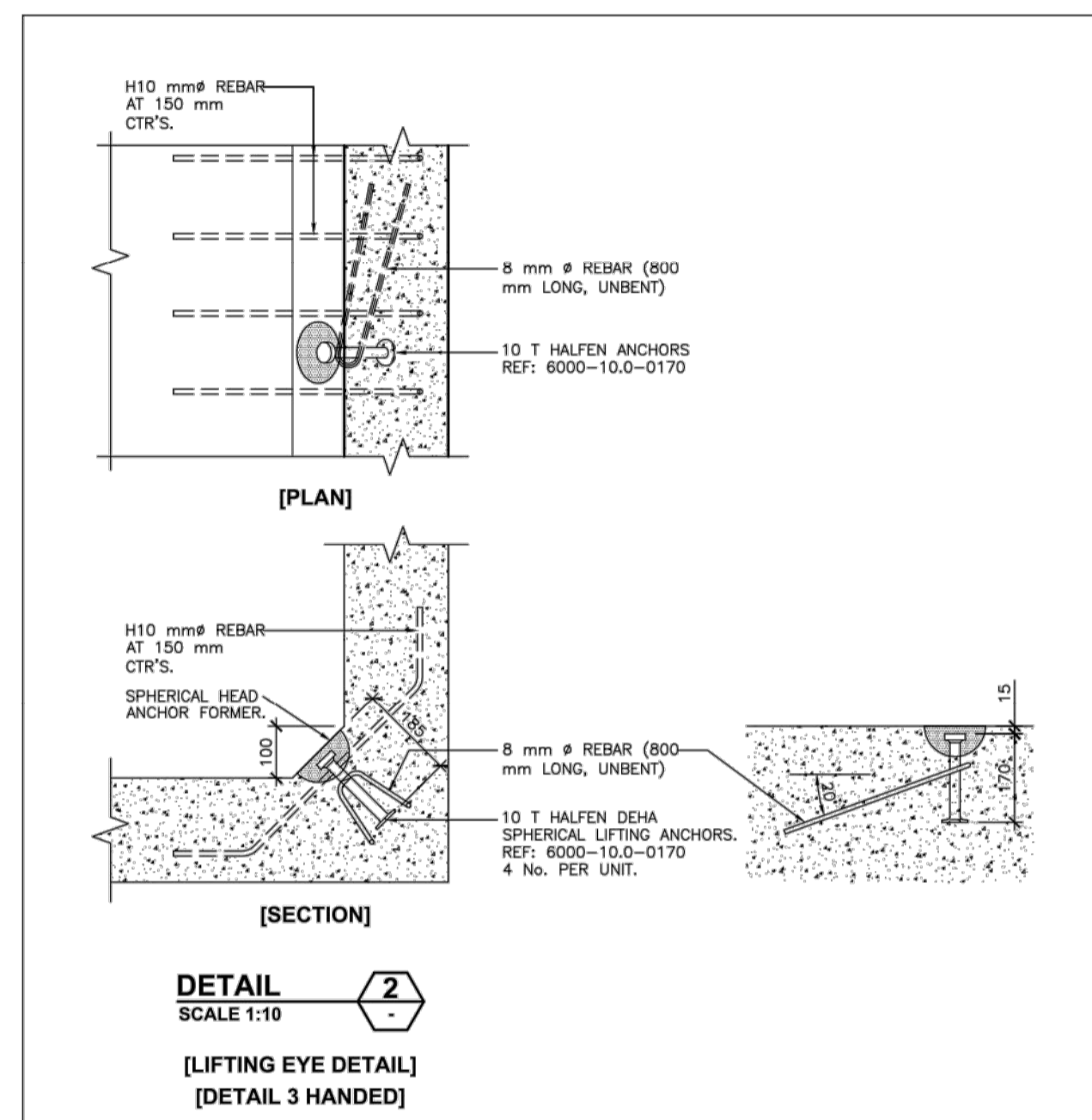
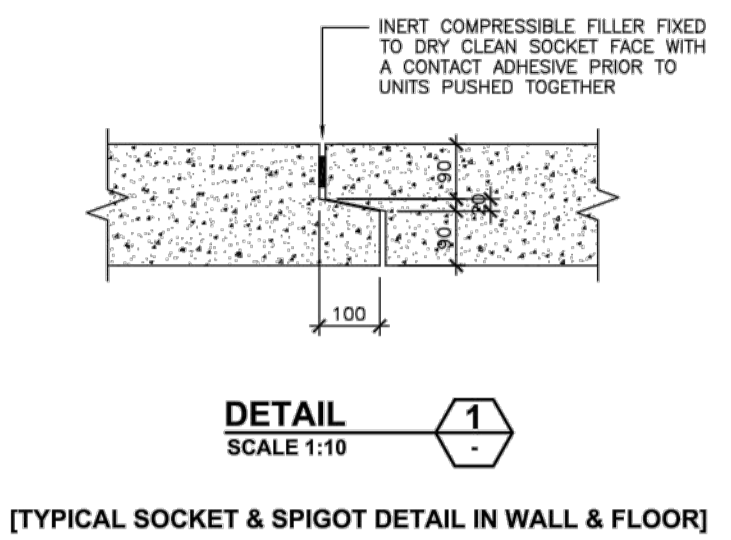


ISOMETRIC: JOINT BAY ARRANGEMENT  
SCALE 1:25



GENERAL NOTES:

1. ALL PRECAST CONCRETE ELEMENTS TO BE MANUFACTURED TO B.S.EN 13369:2004 "COMMON RULES FOR PRECAST CONCRETE PRODUCTS".
2. LIFTING INSERTS TO BE DESIGNED & INSTALLED TO PD CEN/TR 15728:2008 "DESIGN AND USE OF INSERTS FOR LIFTING AND HANDLING OF PRECAST CONCRETE ELEMENTS".
3. SPECIFIED LIFTING INSERTS HAVE A S.W.L. OF 10 TONNE.
4. LOCATION & SPECIFICATION OF LIFTING INSERTS ARE ASSUMED TO FACILITATE DEMOULDING AND HANDLING IN PRECAST MANUFACTURING FACTORY. IT IS THE RESPONSIBILITY OF THE PRECAST MANUFACTURER TO NOTIFY THE ESB ENGINEER IF THESE ARE UNSUITABLE FOR HIS MANUFACTURING METHODOLOGY. ESB ENGINEER TO BE INFORMED OF ANY ALTERNATIVE LIFTING LOCATIONS FOR FACTORY HANDLING & DEMOULDING.
5. CONCRETE TO HAVE A MINIMUM STRENGTH OF 30 N/mm<sup>2</sup> PRIOR TO HANDLING OR DEMOULDING.
6. MAIN CONTRACTOR TO ENSURE THAT A METHOD STATEMENT AND RISK ASSESSMENT INCLUDING A LIFTING PLAN, IS PRODUCED FOR INSTALLATION AND ARE AVAILABLE TO ESB ENGINEER FOR REVIEW IF REQUESTED. LIFTING PLAN TO INCORPORATE REQUIREMENTS OF LIFTING INSERTS AND LIFTING LOOP EYES.
7. A MINIMUM LIFTING SLING ANGLE OF 50° TO THE HORIZONTAL IS REQUIRED.
8. A LIFTING SYSTEM WHICH ENSURES ALL LIFTING POINTS TAKE ON AN EQUAL LOAD IS REQUIRED.
9. HALFEN DEHA SPHERICAL LIFTING ANCHORS TO BE USED AS SPECIFIED. ANY DEVIATION FROM THIS MUST BE NOTIFIED TO ESB ENGINEER BY PRECAST MANUFACTURER. LIFTING INSERTS TO BE INSTALLED AS PER MANUFACTURER'S GUIDELINES AND IN ACCORDANCE WITH PD CEN/TR 15728:2008.
10. FORMWORK FOR PRECASTING TO BE OF A MINIMUM STANDARD OF VARNISHED WOODEN MOULD WITH PLANED BOARDS.
11. COVER TO REINFORCEMENT TO BE 40mm.
12. CONCRETE TO BE GRADE C30/37 AS SPECIFIED IN TABLE 1.
13. ALL CONCRETE TO BE IN ACCORDANCE WITH I.S. EN 206-1: 2002 WITH THE MIX DESIGNS SHOWN IN TABLE 1.
14. FOR 7.9 m JOINT BAY INSERT 1 No. ADDITIONAL PRECAST SECTION 2 FOR 9.8 m JOINT BAY INSERT 2 No. ADDITIONAL PRECAST SECTIONS 2
15. THE DEPTH FROM GROUND/ROAD LEVEL TO THE TOP OF THE CONCRETE WALL SHALL BE:
  - A) 500 mm - IN CULTIVATED FIELDS AND GRASSED LANDS
  - B) 300 mm - IN PAVED ROADS AND GRASS VERGES
  - C) 350 mm - IN PAVED ROADS IN DUBLIN CITY COUNCIL ROADS AND GRASS VERGES
16. LINK BOX CHAMBER TO BE POSITIONED AT THE EDGE OF OR OFF ROAD.

REFERENCE DRAWINGS

- SECTION No. 1: PE424-D7001-003-003-003
- SECTION No. 2: PE424-D7001-003-004-003
- SECTION No. 3: PE424-D7001-003-005-003

REV	DATE	REVISION DESCRIPTION	DRN	PROJ	VER	APP
9		POSITION OF END WALL OPENING REVISED				
8	02/17	OPENING SIZE AT END WALLS REVISED & TABLE ADDED	RD	RD	MA	RD
7	10/16	END WALLS RAISED, NEW OPENINGS & NOTE 15 & 16 ADDED	RD	RD	TS	RD
6	11/15	DIMENSIONS BETWEEN DUCTS IN JOINT BAY ADDED	RD	RD	MA	TS
5	10/15	LINK BOX ADDRESS AND CS DOWEL CHAMBER REPOSITIONED	RD	RD	MA	RD
4	28.07	NOTE 14	POL	RS	TS	MA
3	01.12	ANCHOR DETAILS & DIMS REVISED	CJ	RS	TS	MA

PURPOSE OF ISSUE - PRELIMINARY UNLESS INDICATED

TENDER  CLIENT APPROVAL  CONSTRUCTION  AS-BUILT  REVISED

Client: ESB NETWORKS

Project: HV Cables Standards

Contract: CABLES SERVICES TO ESB

Drawing Title: PRECAST JOINT BAY 110 kV & 220 kV GENERAL ARRANGEMENT AND DETAILS

Production Unit: Civil, Building & Environmental

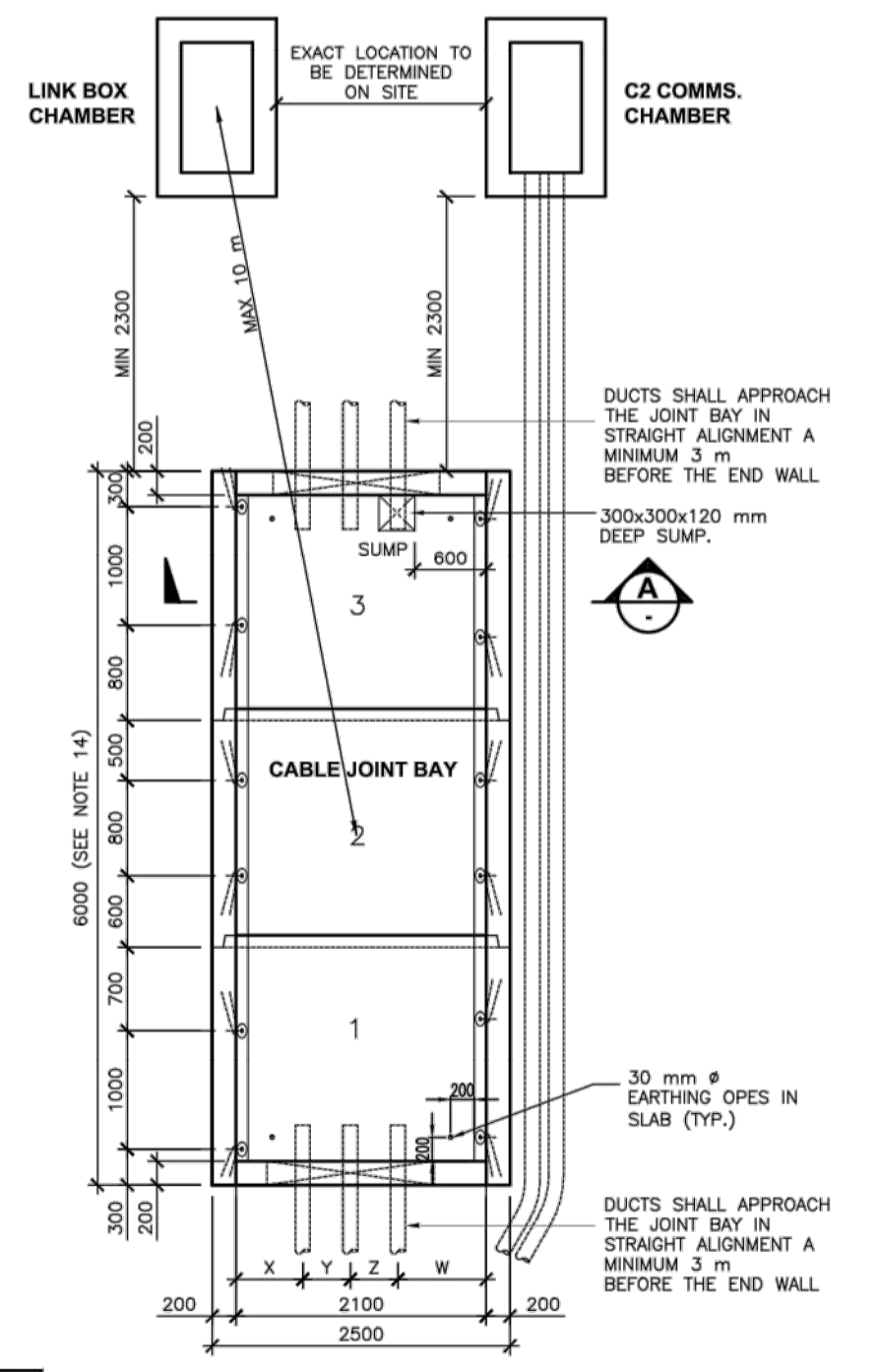
TABLE 1

EXPOSURE CLASS	CONCRETE SPECIFICATION TO I.S. EN 206-1			
	BUILDING & BASE CONCRETE, DRAINAGE PIPE & MANHOLE SURROUNDS	FOUNDATIONS & WALLS	INTERNAL SLABS	EXTERNAL SLABS
MIN. CEMENT CONTENT (kg/m <sup>3</sup> )	30	302	301	304
MAX. WATER/CEMENT RATIO	0.40	0.50	0.50	0.55
CEMENT TYPE TO I.S. EN 197-1	CEM 1 N	CEM 1 N	CEM 1 N	CEM 1 N
CHLORIDE CONTENT CLASS	CL 1.0	CL 0.40	CL 0.40	CL 0.40
MAX. AGGREGATE (mm)	10	20	20	20
MIN. COVER (C <sub>min</sub> ) (mm)	-	40	30	40
*COMPRESSIVE STRENGTH CLASS	C16/20	C30/37	C28/35	C30/37

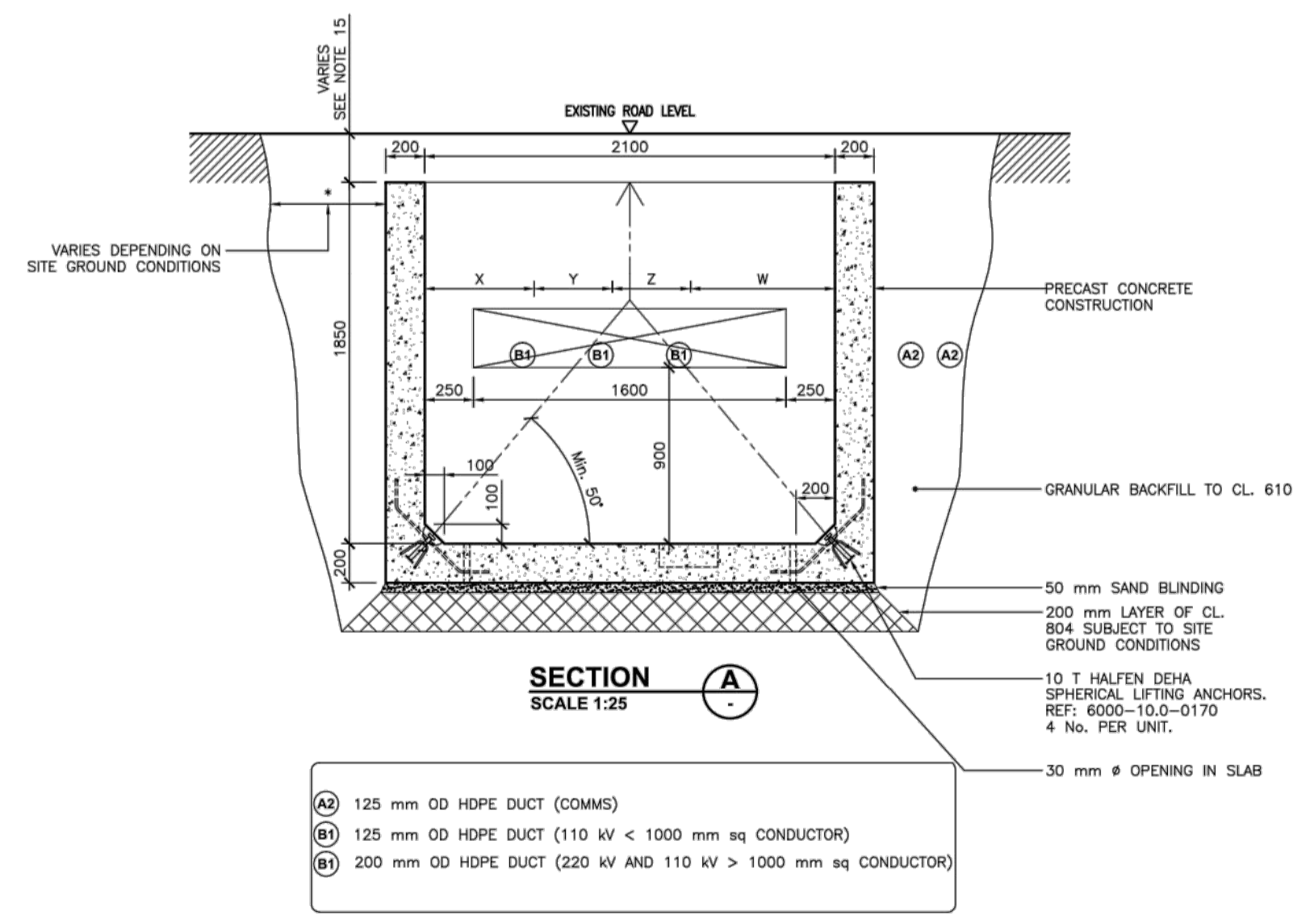
NOTES: 1. \*C16/20 to be read as follows: 16 - Refers to min. characteristic cylinder strength (N/mm<sup>2</sup>); 20 - Refers to min. characteristic cube strength (N/mm<sup>2</sup>).  
2. Design working life to be 50 years minimum.

TABLE 2 - DUCT SEPARATION

	X	Y	Z	W
110 kV	560	400	400	760
220 kV	375	675	675	375



TYPICAL PLAN OF JOINT BAY  
SCALE 1:50



SECTION SCALE 1:25 (A)

- A2) 125 mm OD HDPE DUCT (COMMS)
- B1) 125 mm OD HDPE DUCT (110 kV < 1000 mm sq CONDUCTOR)
- B2) 200 mm OD HDPE DUCT (220 kV AND 110 kV > 1000 mm sq CONDUCTOR)

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#PE424-D7001-003-002-009 - High Voltage Drawings - PE424 - HV Cables Standards - PE424 - 0101 - 003 - 002 - 009.dwg

P02	ISSUE FOR PLANNING	PH	CD	01-02-2019
Revision	Description	Drwn	Chkd	Date

Clifton Scannell Emerson Associates Limited  
Consulting Engineers,  
Seafort Lodge,  
Castledawson Avenue,  
Blackrock, Co. Dublin,  
Ireland.  
T: +353 1 288 5006  
F: +353 1 283 3466  
E: info@csea.ie  
W: www.csea.ie

Client: ADSIL  
Project: Darndale to Belcamp  
Grid Connection  
Typical Precast Joint Bay 110kV and 220kV  
General Arrangement and Details  
Dwg. Title  
Drawn By: LT Date: 29/05/2018  
Checked by: CD Scale: NTS @ A1

Project Code	Originator	Zone/Phase	Level	Type	Role	Dwg. No.
17181	-CSE-	00	XX	DR	C	2557

S2 ISSUED FOR INFORMATION  
Status Code Suitability Description 17\_181  
P02 PLANNING  
Revision Project Status CSEA Job No.